

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 31.10.2024

Version number 12 (replaces version 11)

Revision: 31.10.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **Plastic Parts Adhesive Component B**

Article number: 70209, 70210

UFI: RXT3-50QV-H00R-0FJG

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Epoxy resin adhesive

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: AKEMI chemisch technische Spezialfabrik GmbH
Lechstrasse 28
D 90451 Nürnberg

Tel. +49(0)911-642960
Fax. +49(0)911-644456
e-mail info@akemi.de

Further information obtainable from:

Laboratory

1.4 Emergency telephone number:

Product Safety Department AKEMI chemisch technische Spezialfabrik GmbH
Tel. +49(0)911-64296-59
Reachable during the following office hours:
Monday – Thursday from 07:30 a.m. to 16:30 p.m.
Friday from 07:30 a.m. to 13:30 p.m.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Skin Irrit. 2 H315 Causes skin irritation.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

Hazard pictograms

The product is classified and labelled according to the CLP regulation.



GHS05 GHS07

Signal word

Danger

Hazard-determining components of labelling:

reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide
2,4,6-tris(dimethylaminomethyl)phenol

Hazard statements

H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read carefully and follow all instructions.
P261 Avoid breathing vapours.
P280 Wear protective gloves / eye protection.

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P302+P352 IF ON SKIN: Wash with plenty of water.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards**Results of PBT and vPvB assessment**

· PBT: Not applicable.

· vPvB: Not applicable.

Determination of endocrine-disrupting properties

For information on endocrine disrupting properties see section 11.

SECTION 3: Composition/information on ingredients**3.2 Mixtures**

· Description: Mixture of substances listed below with nonhazardous additions.
 Polymerkaptan modifiziert

Dangerous components:

CAS: 72244-98-5 EC number: 701-196-7 Reg.nr.: 01-2120118957-46-0000	reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide Skin Sens. 1B, H317 Aquatic Chronic 3, H412	50-100%
CAS: 90-72-2 EINECS: 202-013-9 Index number: 603-069-00-0 Reg.nr.: 01-2119560597-27-xxxx	2,4,6-tris(dimethylaminomethyl)phenol Skin Corr. 1C, H314; Eye Dam. 1, H318 Acute Tox. 4, H302	1-5%

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures**4.1 Description of first aid measures**

· General information: Take affected persons out into the fresh air. Position and transport stably in side position. No special measures required.

· After inhalation: Supply fresh air; consult doctor in case of complaints.

· After skin contact: If skin irritation continues, consult a doctor.

· After eye contact: Rinse opened eye for several minutes under running water.

· After swallowing: Rinse out mouth and then drink plenty of water.

4.2 Most important symptoms and effects, both acute and delayed

Allergic reactions

4.3 Indication of any immediate medical attention and special treatment needed

If swallowed, gastric irrigation with added, activated carbon.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

· Suitable extinguishing agents: Use fire extinguishing methods suitable to surrounding conditions.

5.2 Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in case of fire. In case of fire, the following can be released:
 Carbon monoxide (CO)

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- **5.3 Advice for firefighters**
- Protective equipment: Sulphur dioxide (SO₂)
Under certain fire conditions, traces of other toxic gases cannot be excluded.
- Additional information Wear fully protective suit.
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Collect contaminated fire fighting water separately. It must not enter the sewage system.
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Use respiratory protective device against the effects of fumes/dust/aerosol.
- **6.2 Environmental precautions:** Do not allow to penetrate the ground/soil.
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:** Dispose of the material collected according to regulations.
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections** See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
No dangerous substances are released.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Keep receptacles tightly sealed.
Store in cool, dry place in tightly closed receptacles.
Use only in well ventilated areas.
No special measures required.
- Information about fire - and explosion protection: No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- Storage:
- Requirements to be met by storerooms and receptacles: Store only in the original receptacle.
Prevent any seepage into the ground.
- Information about storage in one common storage facility: Store away from oxidising agents.
Store away from foodstuffs.
- Further information about storage conditions: Store receptacle in a well ventilated area.
- Storage class: 10
- **7.3 Specific end use(s)** No further relevant information available.

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SECTION 8: Exposure controls/personal protection**8.1 Control parameters**

· Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· DNELs**72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide**

Oral	DNEL (Langzeit-wiederholt)	1.9 mg/kg bw/day (BEV)
Dermal	DNEL (Langzeit-wiederholt)	2.7 mg/kg bw/day (ARB)
		1.61 mg/kg bw/day (BEV)
Inhalative	DNEL (Langzeit-wiederholt)	22 mg/m ³ Air (ARB)
		6.52 mg/m ³ Air (BEV)

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Oral	DNEL (Langzeit-wiederholt)	0.075 mg/kg bw/day (BEV)
Dermal	DNEL (Kurzzeit-akut)	0.6 mg/kg bw/day (ARB)
		0.075 mg/kg bw/day (BEV)
Inhalative	DNEL (Langzeit-wiederholt)	0.15 mg/kg bw/day (ARB)
		0.075 mg/kg bw/day (BEV)
	DNEL (Kurzzeit-akut)	2.1 mg/m ³ Air (ARB)
		0.13 mg/m ³ Air (BEV)
	DNEL (Langzeit-wiederholt)	0.53 mg/m ³ Air (ARB)
		0.13 mg/m ³ Air (BEV)

· PNECs**72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide**

PNEC (wässrig)	10 mg/l (KA)
	0.007 mg/l (MW)
	0.07 mg/l (SW)
PNEC (fest)	0.023 mg/kg Trockengew (BO)
	0.032 mg/kg Trockengew (MWS)
	0.322 mg/kg Trockengew (SWS)

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

PNEC (wässrig)	0.262 mg/l (KA)
	0.005 mg/l (MW)
	0.046 mg/l (SW)
	0.46 mg/l (WAS)
PNEC (fest)	0.025 mg/kg Trockengew (BO)

· Additional information:

The lists valid during the making were used as basis.

8.2 Exposure controls

· Appropriate engineering controls No further data; see section 7.
 · Individual protection measures, such as personal protective equipment
 · General protective and hygienic measures:

Use skin protection cream for skin protection.
 Clean skin thoroughly immediately after handling the product.

· Respiratory protection:

Not necessary if room is well-ventilated.

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- Hand protection Preventive skin protection by use of skin-protecting agents is recommended.
After use of gloves apply skin-cleaning agents and skin cosmetics.
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type. The mentioned permeation times' data were generated and verified with material samples of the recommended protection glove type in the scope of laboratory analyses of the company KCL GmbH in compliance with EN374.
This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH, Germany, 36124 Eichenzell, internet: <http://www.kcl.de>).
- Material of gloves Butyl rubber, BR
Nitrile rubber, NBR
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- Penetration time of glove material Value for the permeation: Level \leq 6, 480 min
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- For the permanent contact gloves made of the following materials are suitable:
Butyl rubber, BR
Butoject (KCL, Art_No. 897, 898)
Nitrile rubber, NBR
Camatril (KCL, Art_No. 730, 731, 732, 733)
Dermatril (Art_No. 740, 741, 742)
- As protection from splashes gloves made of the following materials are suitable:
Nitrile rubber, NBR
Camatril (KCL, 730, 731, 732, 733)
Dermatril (KCL, Art_No. 740, 741, 742)
- Not suitable are gloves made of the following materials:
Leather gloves
Strong material gloves
- Eye/face protection Goggles recommended during refilling
- Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Colour:

Colourless

· Odour:

Characteristic

· Melting point/freezing point:

Undetermined.

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· <u>Boiling point or initial boiling point and boiling range</u>	>200 °C
· <u>Flash point:</u>	>100 °C
· <u>Auto-ignition temperature:</u>	370 °C
· <u>pH</u>	Not determined. Not applicable
· <u>Viscosity:</u>	
· <u>Kinematic viscosity</u>	Not determined. Not applicable
· <u>Dynamic:</u>	Not determined. Not applicable
· <u>Solubility</u>	
· <u>water:</u>	Partly soluble.
· <u>Vapour pressure:</u>	Not determined.
· <u>Density and/or relative density</u>	
· <u>Density at 20 °C:</u>	1.16 g/cm ³

9.2 Other information

· <u>Appearance:</u>	
· <u>Form:</u>	Pasty
· <u>Important information on protection of health and environment, and on safety.</u>	
· <u>Ignition temperature:</u>	Product is not selfigniting.
· <u>Explosive properties:</u>	Product does not present an explosion hazard.
· <u>Solvent content:</u>	
· <u>Solids content:</u>	95.8 %

· <u>Information with regard to physical hazard classes</u>	
· <u>Explosives</u>	Void
· <u>Flammable gases</u>	Void
· <u>Aerosols</u>	Void
· <u>Oxidising gases</u>	Void
· <u>Gases under pressure</u>	Void
· <u>Flammable liquids</u>	Void
· <u>Flammable solids</u>	Void
· <u>Self-reactive substances and mixtures</u>	Void
· <u>Pyrophoric liquids</u>	Void
· <u>Pyrophoric solids</u>	Void
· <u>Self-heating substances and mixtures</u>	Void
· <u>Substances and mixtures, which emit flammable gases in contact with water</u>	Void
· <u>Oxidising liquids</u>	Void
· <u>Oxidising solids</u>	Void
· <u>Organic peroxides</u>	Void
· <u>Corrosive to metals</u>	Void
· <u>Desensitised explosives</u>	Void

SECTION 10: Stability and reactivity

· 10.1 Reactivity	No further relevant information available.
· 10.2 Chemical stability	
· <u>Thermal decomposition / conditions to be avoided:</u>	No decomposition if used and stored according to specifications.
· 10.3 Possibility of hazardous reactions	Reacts with acids. Reacts with oxidising agents.
· 10.4 Conditions to avoid	No further relevant information available.

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- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)
Sulphur dioxide
Irritant gases/vapours
Possible in traces.

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

- **LD/LC50 values relevant for classification:**

72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide

Oral	LD50	2,600 mg/kg (rat) (OECD 401)
Dermal	LD50	>10,200 mg/kg (rabbit) (OECD 402)

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Oral	LD50	2,169 mg/kg (rat) (OECD 401)
Dermal	LD50	mg/kg (rat)
	LD50	>971 mg/kg (rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

11.2 Information on other hazards

- **Endocrine disrupting properties**
- None of the ingredients is listed.

SECTION 12: Ecological information**12.1 Toxicity**

- **Aquatic toxicity:**

72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide

EC50	>1,000 mg/l (BES) (OECD 209)
EC50/48h	12 mg/l (daphnia magna) (OECD 202)
NOEC/21d	3.5 mg/l (daphnia magna) (OECD 211)
EC50/72h	>733 mg/l (Desmodesmus subspicatus) (OECD 201)
LC50/96h	87 mg/l (Zebrabärbling) (OECD 203)

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EC50/96h	718 mg/l (Palaemonetes)
LC50/24h	222 mg/l (Oncorhynchus mykiss)
ErC50/72h	84 mg/l (Desmodesmus subspicatus) (OECD 201)

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NOELR/72h	6.25 mg/l (Desmodesmus subspicatus) (OECD 201)
LC50/96h	718 mg/l (Palaemonetes) 175 mg/l (Cyprinus carpio) 718 mg/l (daphnia magna)
LC50/72h	84 mg/l (Scenedesmus subspicatus)

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:** Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** After prior treatment product has to be landfilled or incinerated adhering to the regulations pertaining to the disposal of especially hazardous waste. Smaller quantities can be disposed of with household waste.

- **European waste catalogue**

20 00 00	MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL, INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS
20 01 00	separately collected fractions (except 15 01)
20 01 27*	paint, inks, adhesives and resins containing hazardous substances

- **Uncleaned packaging:**
- **Recommendation:** Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.
- **Recommended cleansing agents:** Alcohol
Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- **14.1 UN number or ID number**
- **ADR, ADN, IMDG** Void
- **IATA** UN3334
- **14.2 UN proper shipping name**
- **ADR, ADN, IMDG** Void
- **IATA** Aviation regulated liquid, n.o.s.

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· 14.3 Transport hazard class(es)

· ADR, ADN, IMDG

· Class Void

· IATA



· Class 9 Miscellaneous dangerous substances and articles.
 · Label 9

· 14.4 Packing group

· ADR, IMDG Void

· IATA III

· 14.5 Environmental hazards:

· Marine pollutant: No

· 14.6 Special precautions for user Not applicable.

· 14.7 Maritime transport in bulk according to IMO
 instruments Not applicable.

· Transport/Additional information: Not dangerous according to the above specifications.

· UN "Model Regulation": Void

SECTION 15: Regulatory information**· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· Directive 2012/18/EU

· Named dangerous substances -
 ANNEX I None of the ingredients is listed.

· REGULATION (EC) No 1907/2006
 ANNEX XVII Conditions of restriction: 3

· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic
 equipment – Annex II

None of the ingredients is listed.

· REGULATION (EU) 2019/1148

· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article
 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third
 countries in drug precursors

None of the ingredients is listed.

· National regulations:

· Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

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· Substances of very high concern (SVHC) according to REACH, Article 57

None of the ingredients is listed.

· VOC EU

0.0 g/l

· **15.2 Chemical safety assessment:**

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· Department issuing SDS:

Laboratory

· Date of previous version:

13.01.2023

· Version number of previous version:

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· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
 ICAO: International Civil Aviation Organisation
 ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 DNEL: Derived No-Effect Level (REACH)
 PNEC: Predicted No-Effect Concentration (REACH)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 SVHC: Substances of Very High Concern
 vPvB: very Persistent and very Bioaccumulative
 ATE: Acute toxicity estimate values
 Acute Tox. 4: Acute toxicity – Category 4
 Skin Corr. 1C: Skin corrosion/irritation – Category 1C
 Skin Irrit. 2: Skin corrosion/irritation – Category 2
 Eye Dam. 1: Serious eye damage/eye irritation – Category 1
 Skin Sens. 1: Skin sensitisation – Category 1
 Skin Sens. 1B: Skin sensitisation – Category 1B
 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

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